



CITY OF AURORA
ATTN: PURCHASING 44 E DOWNER PLACE
AURORA IL 60505

CUSTOMER NO.	CONTACT	PHONE NO.	PO NO.	WO NO
0295000	CHRIS LINVILLE	630 308 0566		TC02956
QUOTE NO.	OPP NO.	DATE	EMAIL	
47719	0	1/25/2024	linvillec@aurora.il.us	
MAKE	MODEL	SERIAL NO.	UNIT NO.	hours
AA	926M	0W5L01419		
NOTES				

SEGMENT: 01 STEAM CLEAN MACHINE (570 7000)

NOTES:
 STEAM CLEAN MACHINE PER CATERPILLAR CONTAMINATION CONTROL STANDARDS

Parts

Qty	Description	Unit Price	Ext Price
		Total Parts:	0.00

Labor

Total Labor: 405.00

Misc

Total Misc: 0.00

Segment 01 Total: 405.00

SEGMENT: 06 CHECK FLUIDS & HYDRAULICS (535 0113)

NOTES:
 - HYDRAULIC OIL LEVEL LOW: RESULT OF DAMAGE TO QUICK COUPLER - ALL OTHER FLUID LEVELS GOOD

Parts

Qty	Description	Unit Price	Ext Price
10	ADV HYDO 10W BULK	21.26	212.60
		Total Parts:	212.60

Labor

Total Labor: 204.00

Misc

Total Misc: 0.00

Segment 06 Total: 416.60

SEGMENT: 11

INSPECT MACHINE LOADER (240 7000 JL)

NOTES:

- INSPECTED DRIVE SHAFTS, ENGINE MOUNTS, TRANSMISSION MOUNTS, BELLHOUSING, TRANSMISSION CASE AND AXLES FOR DAMAGE. NO DAMAGE FOUND - CENTER HITCH PINS TO BE INSPECTED - BEGAN DISASSEMBLY OF MACHINE TO SPLIT - REMOVED PINS FROM STEERING CYLINDERS - REMOVED MIDDLE DRIVE SHAFT - REMOVED 5 HOSES IN ARTICULATION JOINT - REMOVED HOSE AND 2 HARNESSSES IN ARTICULATION JOINT - REMOVED COVER PANELS ON BOTTOM OF CAB AND PULLED HOSES AND HARNESSSES OUT OF THE WAY - PLACED JACK STAND UNDER REAR OF MACHINE - SUPPORTED FRONT FRAME USING CRANE - PLACED PORT O POWER UNDERNEATH REAR FRAME - USING PRY BAR REMOVED BOTTOM CENTER PIN - PLACED CRIBBING IN ARTICULATION JOINT AND SET UP BOTTLE JACK PER THE SIS INSTRUCTIONS - ATTEMPTED TO PRESS CENTER PIN OUT OF THE TOP BORE. THE PIN DID NOT MOVE - BEGAN TRYING TO REMOVE TOP PIN - REINSTALLED BOTTLE JACK AND TRIED TO PRESS PIN OUT AGAIN. ADJUSTING ANGLE OF THE FRAME TO SEE IF THE PIN WAS JUST PINCHED. - APPLIED HEAT TO THE FRAME TO TRY AND BREAK PIN LOOSE - WAS ABLE TO GET PIN TO MOVE SLIGHTLY BUT AFTER IT DID IT WOULD NOT MOVE ANYMORE. - REMOVE THE CAB SO THAT THE PIN CAN BE PULLED OUT FROM THE TOP USING HYDRAULIC PRESS - BEGAN REMOVING ALL THE COVER PANELS AROUND CAB - RECOVERED AC: RECOVERED 3.51 LBS. - DISCONNECTED WASHER FLUID LINES, ALL ELECTRICAL CONNECTIONS, BRAKE VALVE, AC LINES AND HEATER CORE LINES - REMOVED CAB MOUNTING BOLTS - REMOVED LEFT SIDE FENDER SO CAB WOULD CLEAR - REMOVED CAB - CLEANED OFF TOP OF CENTER PIN AND PREPPED IT TO BE WELDED - INSTALLED SPACER AND HYDRAULIC PRESS ONTO PIN - PULLED PIN OUT OF BORE - REMOVED PIN AND PRESS FROM MACHINE - SEPARATED THE FRONT FRAME FROM REAR - HIT OUT UPPER AND LOWER BEARINGS AND RACES - CLEANED ALL BEARINGS, RACES AND CAPS IN SOLVENT TANK - INSPECTED BEARINGS AND RACES. ONE OF THE LOWER BEARINGS AND AN UPPER BEARING WERE DAMAGED - CLEANED AND INSPECTED BORES FOR DAMAGE. NONE FOUND - INSPECTED REMAINING PARTS

Parts

Qty	Description	Unit Price	Ext Price
4	NUT	11.16	44.64
Total Parts:			2,200.00

Labor

Total Labor: 12,240.00

Misc

Total Misc: 0.00

Segment 11 Total: 14,440.00

SEGMENT: 12

REPLACE LIFT ARM LOADER (510 6119 JL)

NOTES:

REPLACE LIFT ARM, PINS, SHIMS, AND HARDWARE FOUND TO BE DAMAGED

Parts

Qty	Description	Unit Price	Ext Price
Total Parts:			37,000.00

Labor

Total Labor: 4,080.00

Misc

Total Misc: 500.00

Segment 12 Total: 41,580.00

SEGMENT: 21 REPLACE QUICK COUPLER (510 6129)
NOTES:
 REPLACE QUICK COUPLER ASSEMBLY, PINS, SHIMS, HOSES, AND HARDWARE
 FOUND TO BE DAMAGED

<u>Parts</u>	Qty	Description	Unit Price	Ext Price
			Total Parts:	400.00
<u>Labor</u>			Total Labor:	816.00
<u>Misc</u>			Total Misc:	6,542.00
Segment 21 Total:				7,758.00

SEGMENT: 23 REPAIR BUCKET (023 6001)
NOTES:
 CLEAN AND INSPECT BUCKET. MULTIPASS WELD GOUGE AND FORM TO SHAPE

<u>Parts</u>	Qty	Description	Unit Price	Ext Price
			Total Parts:	0.00
<u>Labor</u>			Total Labor:	612.00
<u>Misc</u>			Total Misc:	30.00
Segment 23 Total:				642.00

Total Segments: 65,241.60

SS5-"SHOP SUPPLIES" OPTION 475.00

GRAND TOTAL 65,716.60

- This estimate will expire 30 days from the estimate date.
- Please ask about Cat Financial Payment options.
- Customer is responsible for all applicable taxes.
- Based on Monday-Friday regular time labor rates.
- If parts needed on emergency order basis, extra fees and expedited shipping cost may apply.
- Any additional repairs found during the above work will be quoted at that time.
- This estimate may include Remanufactured or Exchange components as noted.
- The core charges and credits associated with these parts will be determined by using CATERPILLAR's Core Acceptance Guidelines.
- Some core charges may qualify for full, partial or zero credit.

ESTIMATED REPAIR TIME: _____ *from start date*
"The Signature is an authorization to proceed with the required repair work as described within the quote".

Issued PO# _____, **Authorized Name** _____ *Please Print.*

Date ____/____/____. _____
 Signature

Any Questions? Please Call Jake Ziarko at 708-326-5540.